

JOB AID: Time and Temperature Control for Safety Foods

This job aid is intended to be used in conjunction with the FDA Food Code. It will help the user determine if a food is considered a Time/Temperature Control for Safety Food, according to the definition provided in the FDA Food Code.

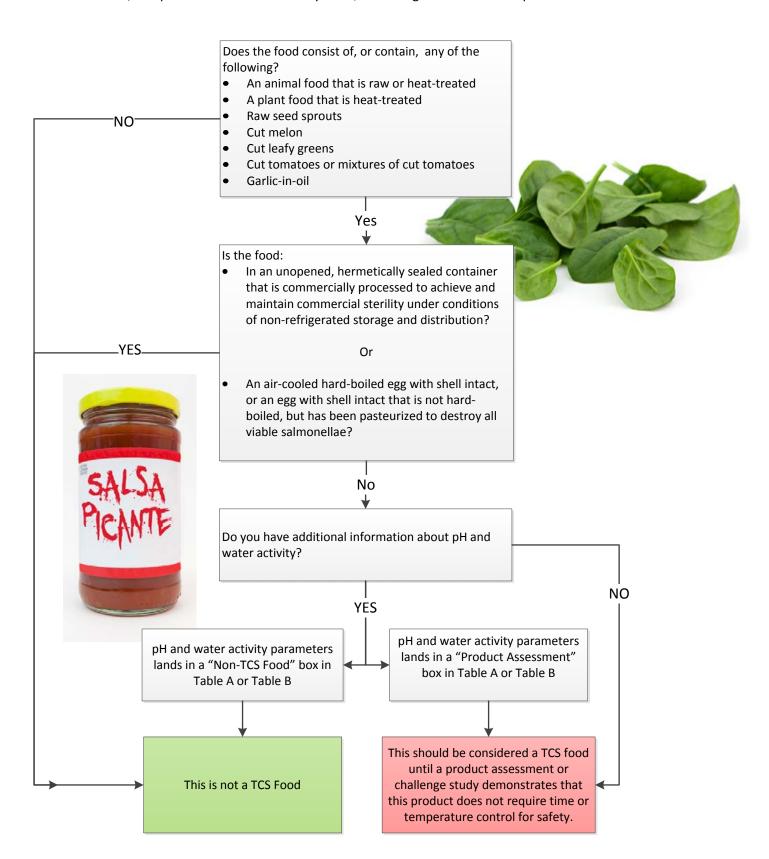


Table A. Interaction of pH and A_w for control of spores FOOD heat-treated to destroy vegetative cells and subsequently PACKAGED.

| A _w values | pH: 4.6 or less | pH: > 4.6 - 5.6 | pH: > 5.6 |
|-----------------------------------|-----------------|-----------------|--------------|
| ≤0.92 | Non-TCS Food* | Non-TCS Food | Non-TCS Food |
| > 0.92 – 0.95 Non-TCS Food | | Non-TCS Food | PA** |
| >0.95 Non-TCS Food | | PA | PA |

^{*} TCS Food means Time/Temperature Control for Safety Food

Table B. Interaction of pH and $A_{\rm w}$ for control of vegetative cells and spores in FOOD not heat-treated or heat-treated and not PACKAGED.

| A _w values | pH: < 4.2 | pH: 4.2 – 4.6 | pH: >4.6 - 5.0 | pH: > 5.0 |
|-----------------------|------------------|---------------|----------------|--------------|
| <0.88 | Non-TCS Food* | Non-TCS Food | Non-TCS Food | Non-TCS Food |
| 0.88 - 0.90 | Non-TCS Food | Non-TCS Food | Non-TCS Food | PA** |
| >0.90 - 0.92 | Non-TCS Food | Non-TCS Food | PA | PA |
| >0.92 | Non-TCS Food | PA | PA | PA |

^{*} TCS Food means Time/Temperature Control for Safety Food

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